

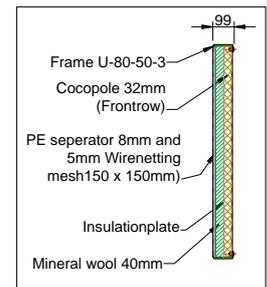
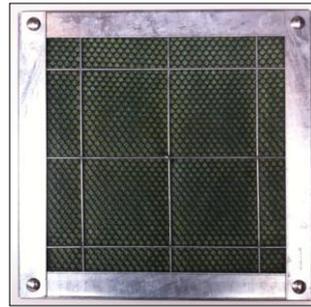
**Technical Specifications KOKOWALL HIGH ABSORPTION – MINWOOL-A3**



Frontside



Backside



**Dimensions and pattern Kokowall HA Minwool Noise Barrier-A3:**

- Standard pattern (HEA upright):  $W_{\text{pattern, standard HEA}} = \text{panelwidth: } 3.960\text{mm (hoh. } 4.000\text{mm)}$ .
- Any other size smaller than 3,96 can be supplied
- Maximum height:  $h_{\text{max}} = 6 \text{ metres starting from ground level (3 stacked panels)}$
- For a Kokowall Noise Barrier measuring higher than 2,20 metres (starting from the ground level) the height is divided into 2 or more stacked panels.

**Steel Construction, HEA uprights:**

- **Style of Foundation column:**  
Taking into account the barrier's height, windload and soil conditions as from HEA120 up to IPE300 (or HEA240) are applicable – S235 hot-dip galvanised EN ISO 1461, DIN 17100 quality standard. Headplate  $d=20\text{-}25\text{mm}$  with slots for bolts.
- **Style of upright:**  
Taking into account the barrier's height, as from HEA120 up to IPE300 (or HEA240) are applicable – S235 hot-dip galvanised EN ISO 1461, DIN 17100 quality standard., with pre drilled mounting holes, diameter 8 mm, Optional powder coating in any desired colour., Footplate  $d=15\text{-}25\text{mm}$  with 90° slots for bolts.

**Panels: Kokowall HA Minwool Noise Barrier:**

- Framework made of cold-rolled U-80-50-3, profile S235, hot-dip galvanised EN ISO 1461, quality standard DIN 17100.
- Sound insulation, single number descriptor reading - NEN-EN-ISO-717-1:  $R_w = 30\text{dB(a)}$  - EN 1793-2, Category B3 ( $D_{\text{ra}}=27\text{dB}$ ). Please see attachment TNO Sound Insulation reading.
- Sound Absorption, single number descriptor reading - NEN-EN-ISO-717-1:  $D_{\text{a}} = 11\text{dB(a)}$  - EN 1793-1, Category A3 . Please see attachment Peutz Lab Sound Absorption reading.
- At Kokowall side:  $\varnothing 32\text{mm}$  cocopoles  $\pm 23 \text{ psc. / m}^2 / \text{side}$
- In between a plastisol steelplate 0,75mm
- In between a layer of 40mm mineral wool, covered with a layer of PE separator mesh 8mm, and a PP windsheet, color RAL6007 darkgreen of RAL7016 Anthracite grey
- At backside a 5mm galvanised wire netting mesh 15 x 15cm
- Mass of panels: 22–28  $\text{kg/m}^2$  depending on size
- **Dimensions panels: Standard HEA**  

Standard width panel	:	$W_{\text{panel, stand}}$	= 3.960
Allowable placement tolerance:		$T_{\text{pl, panel}}$	= 40 mm (in relation to $W_{\text{pattern}}$ )
Maximum height panel:		$h_{\text{panel, max}}$	= 2.000 mm

**Concrete gravelboard:**

- Positioned under the panels for support and used for limited slopes. Enforced with 4 x concrete iron wire  $\varnothing 8\text{mm}$
- Standard Gravelboard 2.960 or 3.960 x 190 x 90mm (can easily be cut with a grinder to desirable size)

**Joint materials:**

- Attachment panels, per item: 8 x self-tapping hexagon shoulder pin ST.6,3 x 38 mm - DIN 7405K
- Attachment uprights, per item:  
4 x Bolt / Washer and Nut M16-M30 x 90 hexagon head hot dip galvanised, DIN 933 Quality 8.8

**Synthetic material:**

- Recycled fire-retardant ABS, pipes diameter  $\varnothing 32 \text{ mm}$ , wrapped in coconut fibres with UV- stabilised multifilament PP threads.
- Compriband 15mm self-adhesive cellular rubber, between stacked panels.

**Coconut:**

- Only the longest and durable mattress fibres are applied. The applied coconut fibres are checked continuously in order to guarantee an EC (saline) content of  $< 0,5\text{mS/cm}$ .
- Coconut fibres serve as a bonding substrate for several climbers' aerial roots.
- Treated with Sepulchre Firestop. Fireproofed according to NEN6065 Flame Spread Category 2.

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